



# Specification STW8Q2PA

SSC		CUSTOMER
Drawn	Approval	Approval

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# STW8Q2PA

## 1. Description

This surface-mount LED comes in standard package dimension. It has a substrate made up of a molded plastic reflector sitting on top of a bent lead frame. The die is attached within the reflector cavity and the cavity is encapsulated by silicone.

The package design coupled with careful selection of component materials allow these products to perform with high reliability.



## Features

- Pb-Free Reflow soldering application
- RoHS compliant
- White colored SMT package
- Suitable for all SMT assembly and soldering methods
- High Reliability (silicone resin)
- **High CRI = Ra 80 (Typ.)**

## Applications

- Electric Signs and Signals
- Interior automotive
- Office Automation, Electrical Appliances, Industrial Equipment

## 2. Absolute maximum ratings [1]

Parameter	Symbol	Value	Unit
Power Dissipation	$P_d$	592	mW
Forward Current	$I_F$	160	mA
Peak Forward Current	$I_{FM}^{[2]}$	300	mA
Operating Temperature	$T_{opr}$	-40~+85	°C
Storage Temperature	$T_{stg}$	-40~+100	°C
Junction Temperature	$T_j$	125	°C

[1] Care is to be taken that power dissipation does not exceed the absolute maximum rating of the product.

[2]  $I_{FM}$  was measured at  $T_w \leq 1$  msec of pulse width and  $D \leq 1/10$  of duty ratio.

## 3. Electro-Optical characteristics

Parameter	Symbol	Condition	Min.	Typ.	Max.	Unit
Forward Voltage * [1]	$V_F$	$I_F = 100\text{mA}$	2.9	3.2	3.4	V
Reverse Voltage	$V_R$	$I_R = 5\text{mA}$	-	0.9	1.2	V
Luminous Intensity* [2] (2600~3700K)	$I_v$	$I_F = 100\text{mA}$	-	8.0 [25]	-	Cd [lm]
Luminous Intensity* [2] (3700~7000K)	$I_v$	$I_F = 100\text{mA}$	-	8.5 [27]	-	
Color Correlated Temperature	CCT	$I_F = 100\text{mA}$	2,600	-	7,000	K
Viewing Angle [3]	$2\theta_{1/2}$	$I_F = 100\text{mA}$	-	120	-	deg.
Color Rendering Index*	Ra	$I_F = 100\text{mA}$	-	80	-	-
ESD (HBM)		1.5k $\Omega$ ; 100pF	1	-	-	KV
Thermal resistance [4]	$R_{thJS}$	$I_F = 100\text{mA}$	-	15	-	°C/W

[1] Forward current is 50mA per die for parallel inner circuit.

Package Total Forward Current is 100mA

[2] The luminous intensity  $I_v$  was measured at the peak of the spatial pattern which may not be aligned with the mechanical axis of the LED package.

[3]  $2\theta_{1/2}$  is the off-axis where the luminous intensity is 1/2 of the peak intensity.

[4] Thermal resistance:  $R_{thJS}$  (Junction / solder), Metal PCB 25\*25mm 1.6t

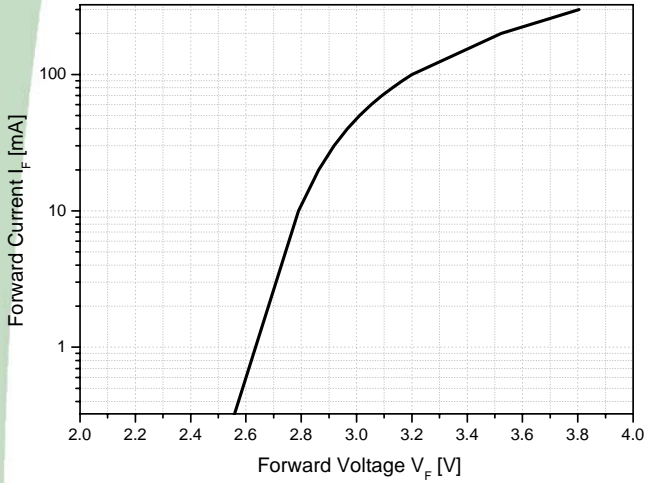
\* Tolerance :  $V_F : \pm 0.1\text{V}$ ,  $I_v : \pm 10\%$ ,  $R_a : \pm 3$ ,  $x, y : \pm 0.01$

[Note] All measurements were made under the standardized environment of SSC.

### 4. Optical characteristics

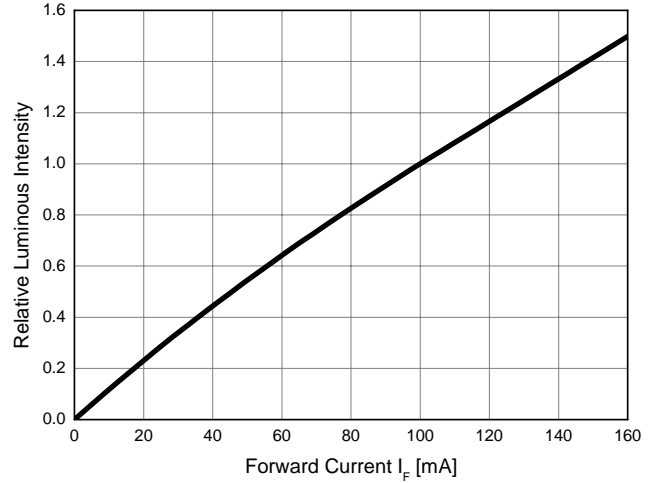
Forward Voltage vs. Forward Current

Ta=25°C

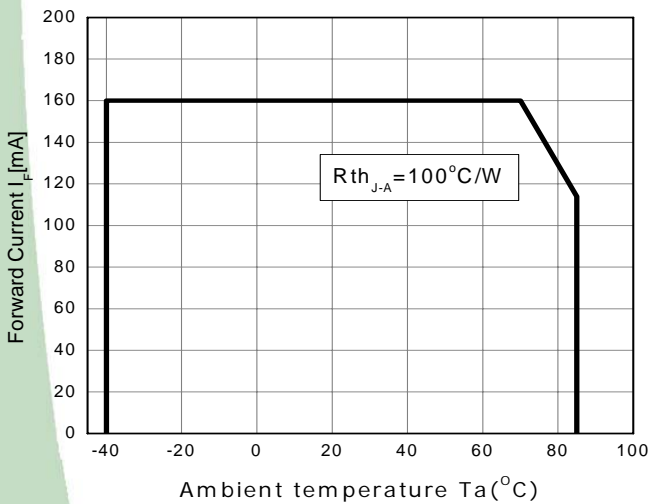


Forward Current vs. Relative Luminous Intensity

Ta=25°C

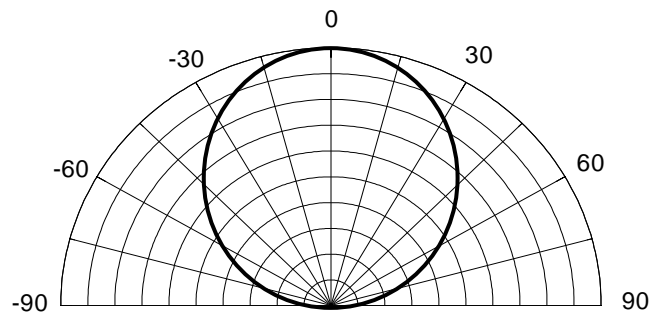


Ambient Temperature vs. Maximum Forward Current

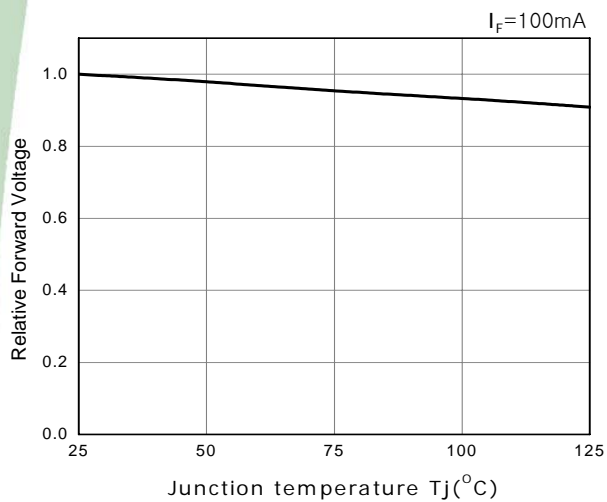


Directivity

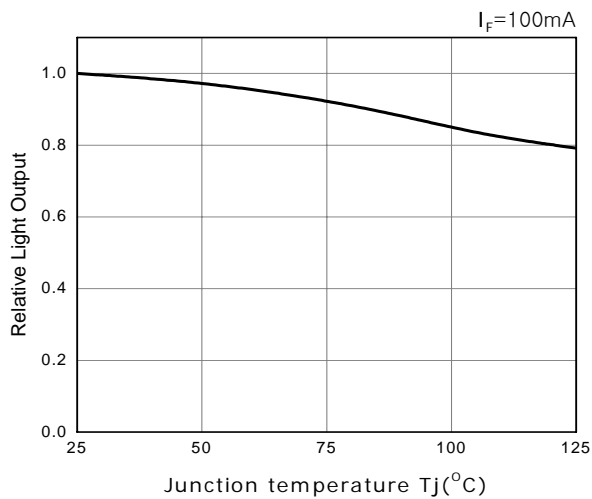
Ta=25°C



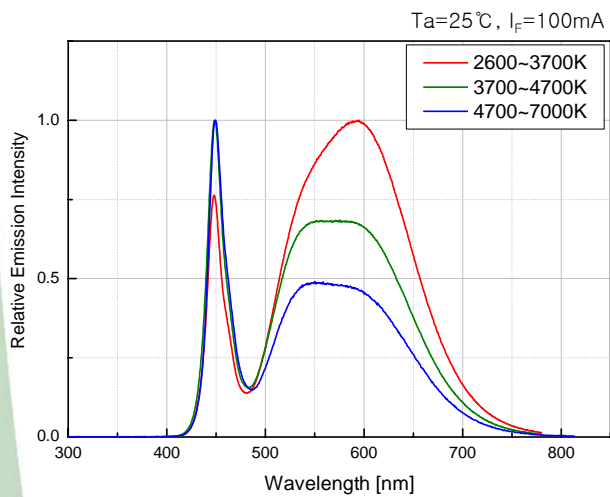
Forward Voltage Shift  
vs. Junction Temperature



Relative Light Output  
vs. Junction Temperature



Spectrum



## 5. Reliability Test

Item	Reference	Test Conditions	Duration / Cycle	Number of Damaged
Thermal Shock	EIAJ ED-4701	$T_a = -40^{\circ}\text{C}(30\text{min}) \sim 100^{\circ}\text{C}(30\text{min})$	100 Cycle	0/22
High Temperature Storage	EIAJ ED-4701	$T_a = 100^{\circ}\text{C}$	1000 Hours	0/22
High Temp. High Humidity Storage	EIAJ ED-4701	$T_a = 60^{\circ}\text{C}$ , RH=90%	1000 Hours	0/22
Low Temperature Storage	EIAJ ED-4701	$T_a = -40^{\circ}\text{C}$	1000 Hours	0/22
Operating Endurance Test	Internal Reference	$T_a = 25^{\circ}\text{C}$ , $I_F = 100\text{mA}$	1000 Hours	0/22
High Temperature High Humidity Life Test	Internal Reference	$T_a = 60^{\circ}\text{C}$ , RH=90%, $I_F = 100\text{mA}$	500 Hours	0/22
High Temperature Life Test	Internal Reference	$T_a = 85^{\circ}\text{C}$ , $I_F = 100\text{mA}$	500 Hours	0/22
Low Temperature Life Test	Internal Reference	$T_a = -40^{\circ}\text{C}$ , $I_F = 100\text{mA}$	1000 Hours	0/22
ESD(HBM)	MIL-STD-883D	1KV at 1.5k $\Omega$ ; 100pF	3 Time	0/22
Reflow	$T_{sol}$	260 $^{\circ}\text{C} < 10\text{sec}$ . Reflow Soldering	3 Time	0/22

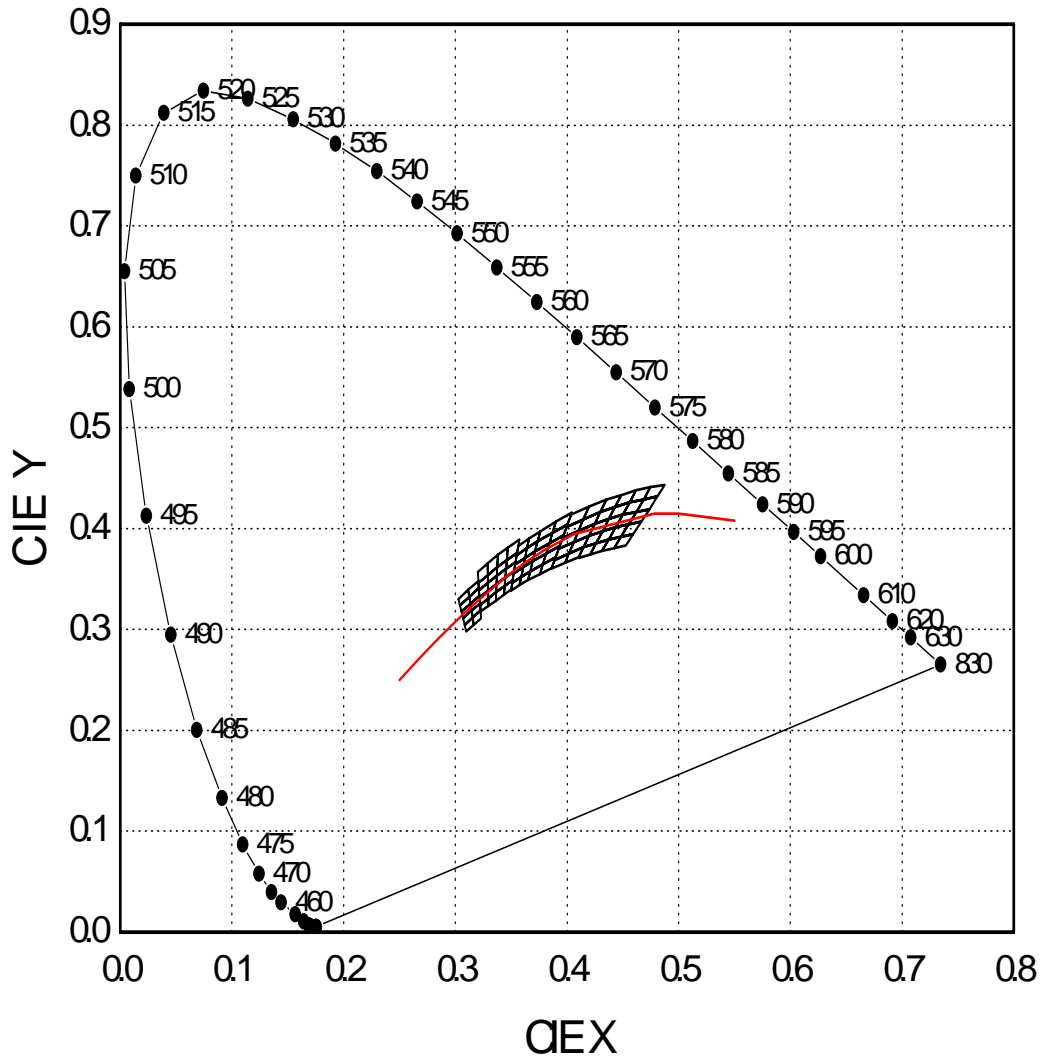
### □ CRITERIA FOR JUDGING THE DAMAGE

Item	Symbol	Condition	Criteria for Judgment	
			MIN	MAX
Forward Voltage	$V_F$	$I_F = 100\text{mA}$	-	USL <sup>[1]</sup> $\times 1.2$
Luminous Intensity	$I_V$	$I_F = 100\text{mA}$	LSL <sup>[2]</sup> $\times 0.5$	-

Note : [1] USL : Upper Standard Level

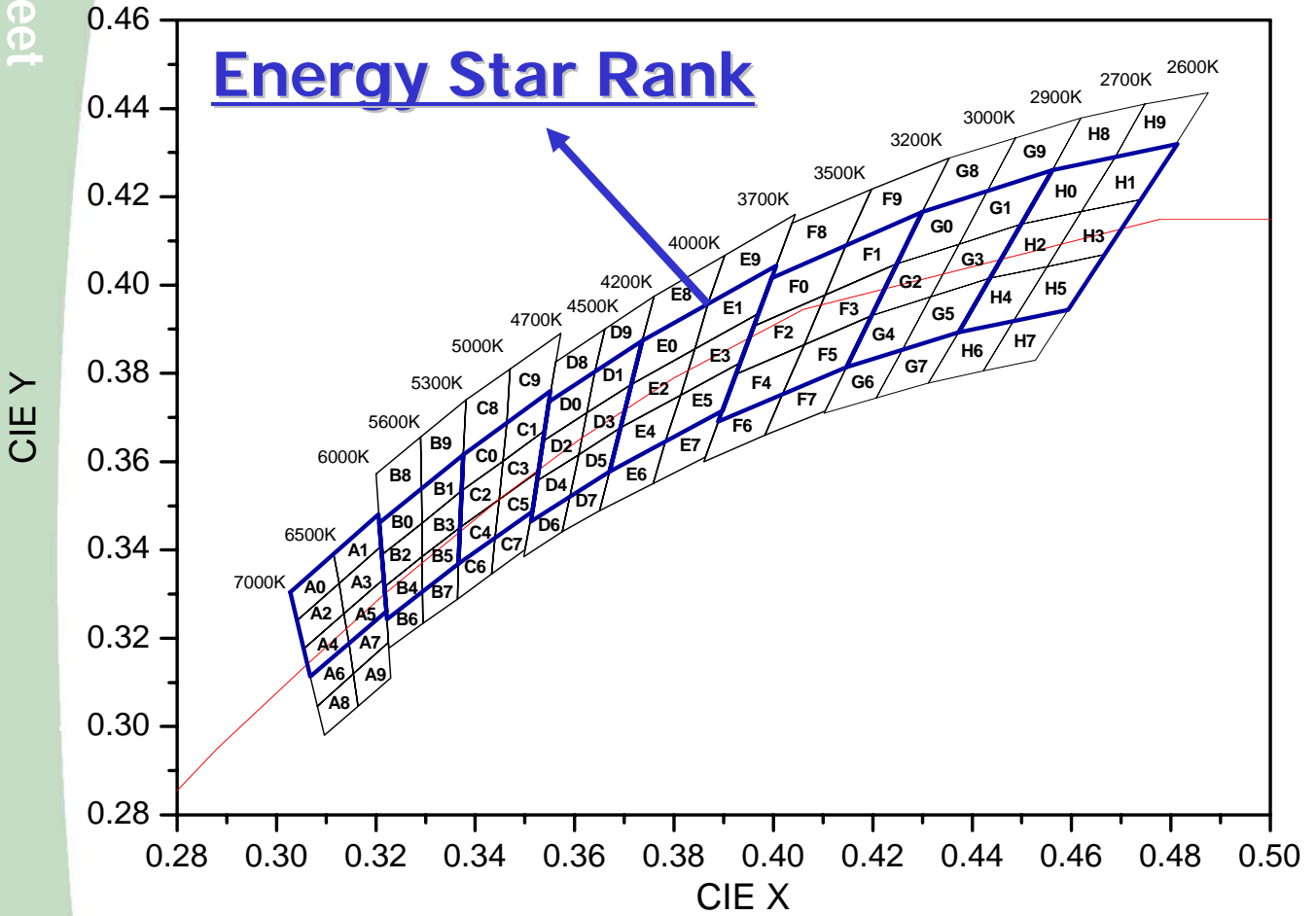
[2] LSL : Lower Standard Level

6. Color & Binning





6. Color & Binning





## 6. Color & Binning

● COLOR RANK

<IF=100mA, Ta=25℃>

6500~7000K									
A0		A2		A4		A6		A8	
CIE X	CIE Y	CIE X	CIE Y	CIE X	CIE Y	CIE X	CIE Y	CIE X	CIE Y
0.3028	0.3304	0.3041	0.324	0.3055	0.3177	0.3068	0.3113	0.3082	0.3046
0.3041	0.324	0.3055	0.3177	0.3068	0.3113	0.3082	0.3046	0.3096	0.298
0.3126	0.3324	0.3136	0.3256	0.3146	0.3187	0.3155	0.312	0.3164	0.3046
0.3115	0.3393	0.3126	0.3324	0.3136	0.3256	0.3146	0.3187	0.3155	0.312
6000~6500K									
A1		A3		A5		A7		A9	
CIE X	CIE Y	CIE X	CIE Y	CIE X	CIE Y	CIE X	CIE Y	CIE X	CIE Y
0.3115	0.3393	0.3126	0.3324	0.3136	0.3256	0.3146	0.3187	0.3155	0.312
0.3126	0.3324	0.3136	0.3256	0.3146	0.3187	0.3155	0.312	0.3164	0.3046
0.321	0.3408	0.3216	0.3334	0.3221	0.3261	0.3225	0.319	0.323	0.311
0.3205	0.3481	0.321	0.3408	0.3216	0.3334	0.3221	0.3261	0.3225	0.319
5600~6000K									
B0		B2		B4		B6		B8	
CIE X	CIE Y	CIE X	CIE Y	CIE X	CIE Y	CIE X	CIE Y	CIE X	CIE Y
0.3207	0.3462	0.3212	0.3389	0.3217	0.3316	0.3222	0.3243	0.32	0.3572
0.3212	0.3389	0.3217	0.3316	0.3222	0.3243	0.3226	0.3178	0.3207	0.3462
0.3293	0.3461	0.3293	0.3384	0.3294	0.3306	0.3295	0.3234	0.3292	0.3539
0.3292	0.3539	0.3293	0.3461	0.3293	0.3384	0.3294	0.3306	0.329	0.3656
5300~5600K									
B1		B3		B5		B7		B9	
CIE X	CIE Y	CIE X	CIE Y	CIE X	CIE Y	CIE X	CIE Y	CIE X	CIE Y
0.3292	0.3539	0.3293	0.3461	0.3293	0.3384	0.3294	0.3306	0.329	0.3656
0.3293	0.3461	0.3293	0.3384	0.3294	0.3306	0.3295	0.3234	0.3292	0.3539
0.3373	0.3534	0.3369	0.3451	0.3366	0.3369	0.3364	0.3288	0.3376	0.3616
0.3376	0.3616	0.3373	0.3534	0.3369	0.3451	0.3366	0.3369	0.3381	0.374

\* Measurement Uncertainty of the Color Coordinates : ± 0.01



## 6. Color & Binning

● COLOR RANK

<IF=100mA, Ta=25℃>

5000~5300K									
C0		C2		C4		C6		C8	
CIE X	CIE Y	CIE X	CIE Y	CIE X	CIE Y	CIE X	CIE Y	CIE X	CIE Y
0.3376	0.3616	0.3373	0.3534	0.3369	0.3451	0.3366	0.3369	0.3381	0.374
0.3373	0.3534	0.3369	0.3451	0.3366	0.3369	0.3364	0.3288	0.347	0.381
0.3456	0.3601	0.3448	0.3514	0.344	0.3428	0.3433	0.3345	0.3463	0.3687
0.3463	0.3687	0.3456	0.3601	0.3448	0.3514	0.344	0.3428	0.3376	0.3616
4700~5000K									
C1		C3		C5		C7		C9	
CIE X	CIE Y	CIE X	CIE Y	CIE X	CIE Y	CIE X	CIE Y	CIE X	CIE Y
0.3463	0.3687	0.3456	0.3601	0.3448	0.3514	0.344	0.3428	0.347	0.381
0.3456	0.3601	0.3448	0.3514	0.344	0.3428	0.3433	0.3345	0.3572	0.3891
0.3539	0.3669	0.3526	0.3578	0.3514	0.3487	0.35	0.34	0.3552	0.376
0.3552	0.376	0.3539	0.3669	0.3526	0.3578	0.3514	0.3487	0.3463	0.3687
4500~4700K									
D0		D2		D4		D6		D8	
CIE X	CIE Y	CIE X	CIE Y	CIE X	CIE Y	CIE X	CIE Y	CIE X	CIE Y
0.3548	0.3736	0.3536	0.3646	0.3523	0.3555	0.3511	0.3465	0.3562	0.3826
0.3536	0.3646	0.3523	0.3555	0.3511	0.3465	0.3498	0.3385	0.3548	0.3736
0.3625	0.3711	0.3608	0.3616	0.359	0.3521	0.3575	0.3441	0.3641	0.3804
0.3641	0.3804	0.3625	0.3711	0.3608	0.3616	0.359	0.3521	0.3661	0.39
4200~4500K									
D1		D3		D5		D7		D9	
CIE X	CIE Y	CIE X	CIE Y	CIE X	CIE Y	CIE X	CIE Y	CIE X	CIE Y
0.3641	0.3804	0.3625	0.3711	0.3608	0.3616	0.359	0.3521	0.3661	0.39
0.3625	0.3711	0.3608	0.3616	0.359	0.3521	0.3575	0.3441	0.3641	0.3804
0.3714	0.3775	0.3692	0.3677	0.367	0.3578	0.365	0.3489	0.3736	0.3874
0.3736	0.3874	0.3714	0.3775	0.3692	0.3677	0.367	0.3578	0.376	0.3974

\* Measurement Uncertainty of the Color Coordinates : ± 0.01



## 6. Color & Binning

● COLOR RANK

<IF=100mA, Ta=25℃>

4000~4200K									
E0		E2		E4		E6		E8	
CIE X	CIE Y	CIE X	CIE Y	CIE X	CIE Y	CIE X	CIE Y	CIE X	CIE Y
0.3736	0.3874	0.3714	0.3775	0.3692	0.3677	0.367	0.3578	0.376	0.3974
0.3714	0.3775	0.3692	0.3677	0.367	0.3578	0.365	0.3489	0.3736	0.3874
0.3842	0.3855	0.3813	0.3751	0.3783	0.3646	0.3758	0.355	0.3869	0.3958
0.3869	0.3958	0.3842	0.3855	0.3813	0.3751	0.3783	0.3646	0.3902	0.4067
3700~4000K									
E1		E3		E5		E7		E9	
CIE X	CIE Y	CIE X	CIE Y	CIE X	CIE Y	CIE X	CIE Y	CIE X	CIE Y
0.3869	0.3958	0.3842	0.3855	0.3813	0.3751	0.3783	0.3646	0.3902	0.4067
0.3842	0.3855	0.3813	0.3751	0.3783	0.3646	0.3758	0.355	0.3869	0.3958
0.397	0.3935	0.3934	0.3825	0.3898	0.3716	0.3863	0.361	0.4006	0.4044
0.4006	0.4044	0.397	0.3935	0.3934	0.3825	0.3898	0.3716	0.4044	0.416
3500~3700K									
F0		F2		F4		F6		F8	
CIE X	CIE Y	CIE X	CIE Y	CIE X	CIE Y	CIE X	CIE Y	CIE X	CIE Y
0.3996	0.4015	0.396	0.3907	0.3925	0.3798	0.3889	0.369	0.4037	0.414
0.396	0.3907	0.3925	0.3798	0.3889	0.369	0.386	0.36	0.3996	0.4015
0.4104	0.3978	0.4062	0.3865	0.4017	0.3751	0.3983	0.366	0.4146	0.4089
0.4146	0.4089	0.4104	0.3978	0.4062	0.3865	0.4017	0.3751	0.4197	0.4217
3200~3500K									
F1		F3		F5		F7		F9	
CIE X	CIE Y	CIE X	CIE Y	CIE X	CIE Y	CIE X	CIE Y	CIE X	CIE Y
0.4146	0.4089	0.4104	0.3978	0.4062	0.3865	0.4017	0.3751	0.4197	0.4217
0.4104	0.3978	0.4062	0.3865	0.4017	0.3751	0.3983	0.366	0.4146	0.4089
0.4248	0.4048	0.4198	0.3931	0.4147	0.3814	0.4104	0.3715	0.4299	0.4165
0.4299	0.4165	0.4248	0.4048	0.4198	0.3931	0.4147	0.3814	0.4354	0.4288

\* Measurement Uncertainty of the Color Coordinates : ± 0.01



## 6. Color & Binning

● COLOR RANK

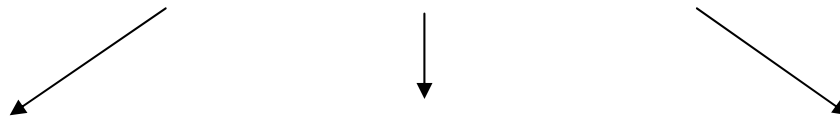
<IF=100mA, Ta=25℃>

3000~3200K									
G0		G2		G4		G6		G8	
CIE X	CIE Y	CIE X	CIE Y	CIE X	CIE Y	CIE X	CIE Y	CIE X	CIE Y
0.4299	0.4165	0.4248	0.4048	0.4198	0.3931	0.4147	0.3814	0.4354	0.4288
0.4248	0.4048	0.4198	0.3931	0.4147	0.3814	0.4102	0.371	0.4299	0.4165
0.4374	0.4093	0.4317	0.3973	0.4259	0.3853	0.4207	0.3744	0.443	0.4212
0.443	0.4212	0.4374	0.4093	0.4317	0.3973	0.4259	0.3853	0.4487	0.4333
2900~3000K									
G1		G3		G5		G7		G9	
CIE X	CIE Y	CIE X	CIE Y	CIE X	CIE Y	CIE X	CIE Y	CIE X	CIE Y
0.443	0.4212	0.4374	0.4093	0.4317	0.3973	0.4259	0.3853	0.4487	0.4333
0.4374	0.4093	0.4317	0.3973	0.4259	0.3853	0.4207	0.3744	0.443	0.4212
0.4499	0.4138	0.4436	0.4015	0.4373	0.3893	0.4312	0.3778	0.4562	0.426
0.4562	0.426	0.4499	0.4138	0.4436	0.4015	0.4373	0.3893	0.4619	0.4378
2700~2900K									
H0		H2		H4		H6		H8	
CIE X	CIE Y	CIE X	CIE Y	CIE X	CIE Y	CIE X	CIE Y	CIE X	CIE Y
0.4562	0.426	0.4499	0.4138	0.4436	0.4015	0.4373	0.3893	0.4619	0.4378
0.4499	0.4138	0.4436	0.4015	0.4373	0.3893	0.4312	0.3778	0.4562	0.426
0.462	0.4166	0.4551	0.4042	0.4483	0.3919	0.4422	0.3805	0.4687	0.4289
0.4687	0.4289	0.462	0.4166	0.4551	0.4042	0.4483	0.3919	0.4747	0.441
2600~2700K									
H1		H3		H5		H7		H9	
CIE X	CIE Y	CIE X	CIE Y	CIE X	CIE Y	CIE X	CIE Y	CIE X	CIE Y
0.4687	0.4289	0.462	0.4166	0.4551	0.4042	0.4483	0.3919	0.4747	0.441
0.462	0.4166	0.4551	0.4042	0.4483	0.3919	0.4422	0.3805	0.4687	0.4289
0.474	0.4194	0.4666	0.4069	0.4593	0.3944	0.4527	0.383	0.481	0.4319
0.481	0.4319	0.474	0.4194	0.4666	0.4069	0.4593	0.3944	0.4875	0.4435

\* Measurement Uncertainty of the Color Coordinates : ± 0.01

### 7. Bin Code Description

Bin Code		
Luminous Intensity	CIE	Forward Voltage
R0	G5	Z1



Luminous Intensity (mcd) @ $I_F = 100\text{mA}$		
Bin Code	Min.	Max.
Q0	7,000	8,000
R0	8,000	9,600
S6	9,600	12,000

Color Rank @ $I_F = 100\text{mA}$
A~H

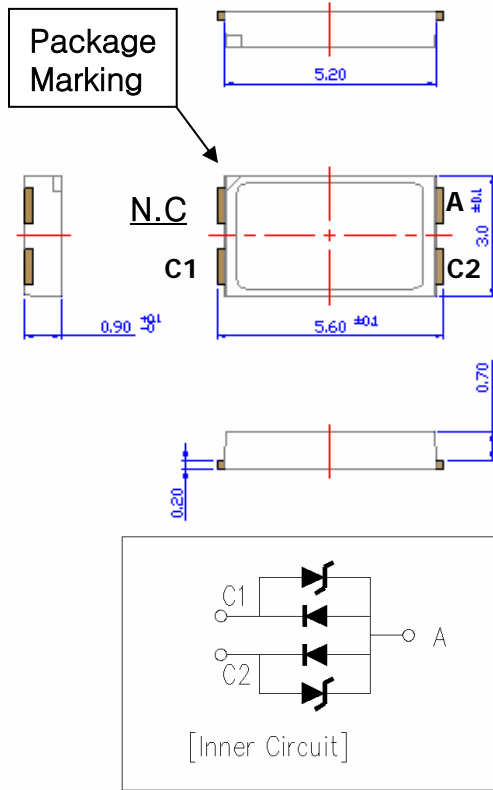
Forward Voltage (V) @ $I_F = 100\text{mA}$		
Bin Code	Min.	Max.
Y3	2.9	3.0
Z1	3.0	3.1
Z2	3.1	3.2
Z3	3.2	3.3
A1	3.3	3.4

Available ranks  
 Not yet available ranks

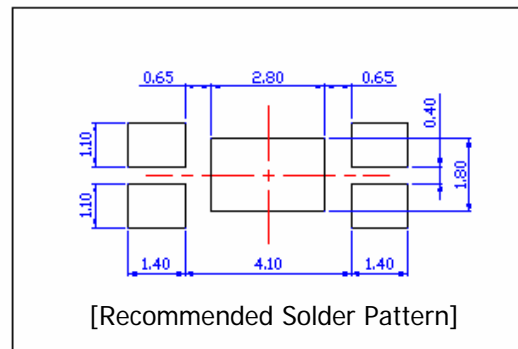
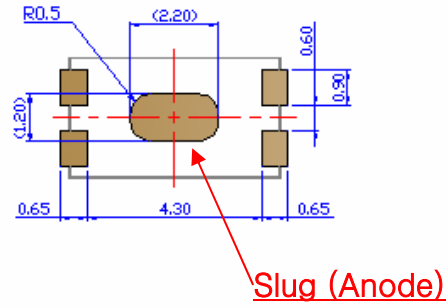
CCT	IV Rank		
3700~7000 K	Q0	R0	S6
2600~3700 K	Q0	R0	S6

[Note] All measurements were made under the standardized environment of SSC.  
 In order to ensure availability, single color rank will not be orderable.

8. Outline Dimension

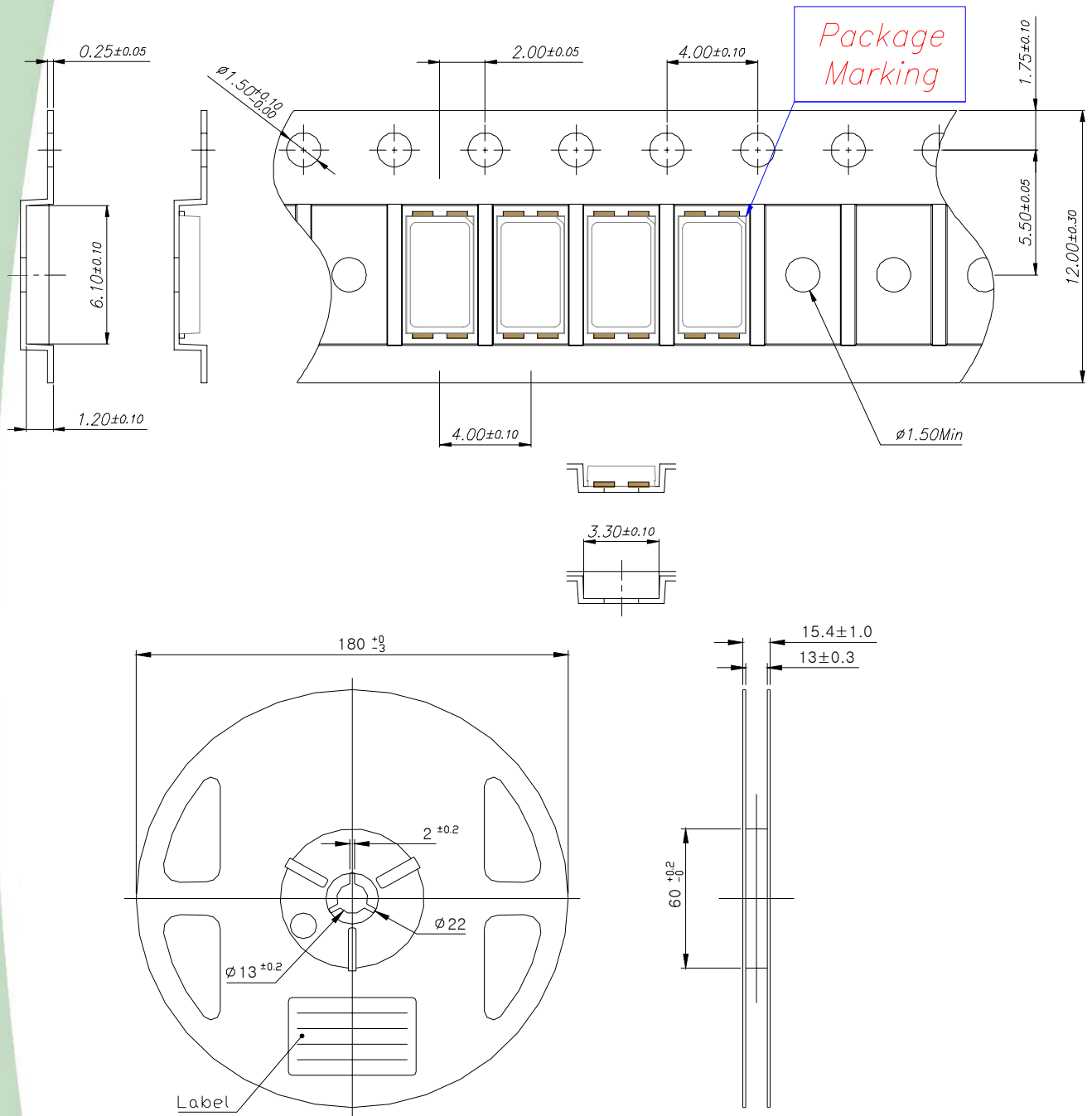


(Tolerance:  $\pm 0.1$ , Unit: mm)



[Note] Forward current is 50mA per die for parallel inner circuit.  
 Package Total Forward Current is 100mA

### 9. Reel Structure



( Tolerance:  $\pm 0.2$ , Unit: mm )

- (1) Quantity : 2,500pcs/Reel
- (2) Cumulative Tolerance : Cumulative Tolerance/10 pitches to be  $\pm 0.2$ mm
- (3) Adhesion Strength of Cover Tape : Adhesion strength to be 0.1-0.7N when the cover tape is turned off from the carrier tape at the angle of  $10^\circ$  to the carrier tape
- (4) Package : P/N, Manufacturing data Code No. and quantity to be indicated on a damp proof Package

Rev. 00

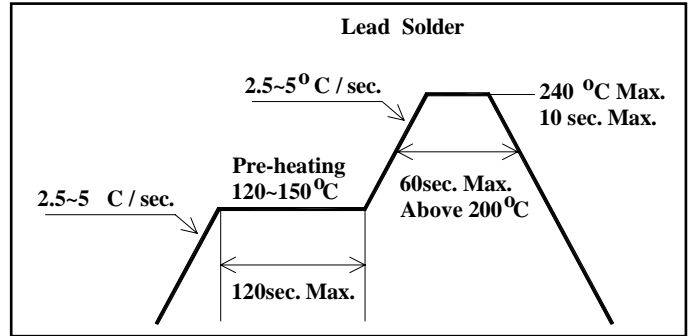
March 2010



## 10. Soldering

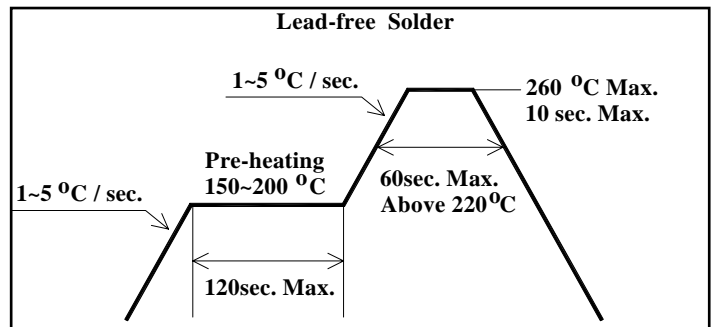
### (1) Lead Solder

Lead Solder	
Pre-heat	120~150℃
Pre-heat time	120 sec. Max.
Peak-Temperature	240℃ Max.
Soldering time Condition	10 sec. Max.



### (2) Lead-Free Solder

Lead Free Solder	
Pre-heat	150~200℃
Pre-heat time	120 sec. Max.
Peak-Temperature	260℃ Max.
Soldering time Condition	10 sec. Max.



### (3) Hand Soldering conditions

Do not exceed 4 seconds at maximum 315°C under soldering iron.

### (4) The encapsulated material of the LEDs is silicone.

Precautions should be taken to avoid the strong pressure on the encapsulated part.

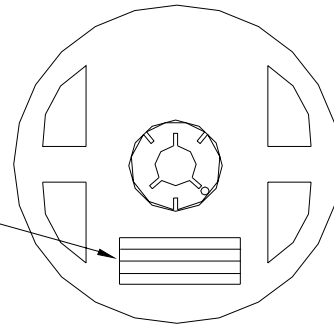
So when using the chip mounter, the picking up nozzle that does not affect the silicone resign should be used.

Note : In case that the soldered products are reused in soldering process, we don't guarantee the products.

### 11. Packing

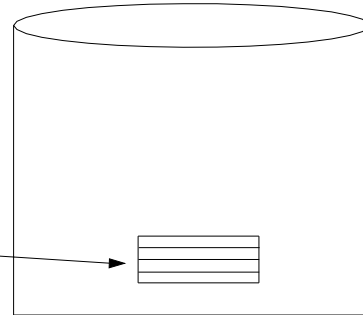
#### Reel

RANK: XXXX  
 QUANTITY : XXXX  
 LOT NUMBER : XXXXXXXXXXXX  
 PART NUMBER : XXXXXXXX  
 SEOUL SEMICONDUCTOR CO., LTD.



#### Aluminum Vinyl Bag

RANK: XXXX  
 QUANTITY : XXXX  
 LOT NUMBER : XXXXXXXXXXXX  
 PART NUMBER : XXXXXXXX  
 SEOUL SEMICONDUCTOR CO., LTD.



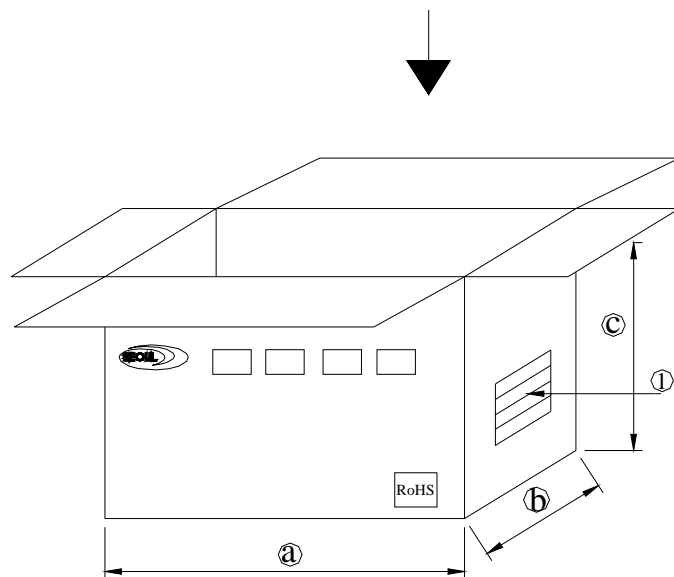
#### Outer Box Structure

Material : Paper(SW3B(B))

TYPE	SIZE (mm)		
	a	b	c
7inch	245	220	142

#### ① SIDE

RANK: XXXX  
 QUANTITY : XXXX  
 LOT NUMBER : XXXXXXXXXXXX  
 PART NUMBER : XXXXXXXX  
 SEOUL SEMICONDUCTOR CO., LTD.



## 12. precaution for use

### (1) Storage

In order to avoid the absorption of moisture, it is recommended to store in a dry box (or a desiccator) with a desiccant. Otherwise, to store them in the following environment is recommended.

Temperature : 5°C ~30°C Humidity : maximum 70%RH

### (2) Attention after open.

LED is correspond to SMD, when LED be soldered dip, interfacial separation may affect the light transmission efficiency, causing the light intensity to drop. Attention in followed; Keeping of a fraction

Temperature : 5 ~ 40°C Humidity : less than 10%

(3) In the case of more than 1 week passed after opening or change color of indicator on desiccant, components shall be dried 10-12hr. at 60±5°C.

(4) Any mechanical force or any excess vibration shall not be accepted to apply during cooling process to normal temperature after soldering.

(5) Quick cooling shall be avoided.

(6) Components shall not be mounted on warped direction of PCB.

(7) Anti radioactive ray design is not considered for the products.

(8) This device should not be used in any type of fluid such as water, oil, organic solvent etc. When washing is required, IPA should be used.

(9) When the LEDs are illuminating, operating current should be decided after considering the ambient maximum temperature.

(10) The LEDs must be soldered within seven days after opening the moisture-proof packing.

(11) Repack unused products with anti-moisture packing, fold to close any opening and then store in a dry place.

(12) The appearance and specifications of the product may be modified for improvement without notice.

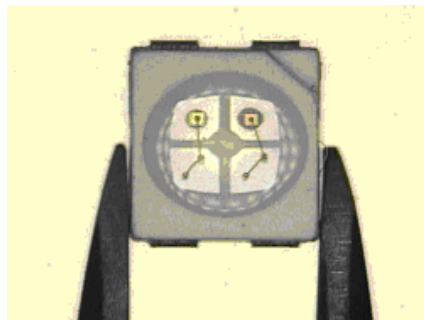
(13) Please do not mold this product into another resin (epoxy, urethane, etc) and do not handle this product with acid or sulfur material in sealed space.

### 13. Handling of Silicone Resin LEDs

1) During processing, mechanical stress on the surface should be minimized as much as possible. Sharp objects of all types should not be used to pierce the sealing compound.



2) In general, LEDs should only be handled from the side. By the way, this also applies to LEDs without a silicone sealant, since the surface can also become scratched.



3) When populating boards in SMT production, there are basically no restrictions regarding the form of the pick and place nozzle, except that mechanical pressure on the surface of the resin must be prevented. This is assured by choosing a pick and place nozzle which is larger than the LED's reflector area.

4) Silicone differs from materials conventionally used for the manufacturing of LEDs. These conditions must be considered during the handling of such devices. Compared to standard encapsulants, silicone is generally softer, and the surface is more likely to attract dust.

As mentioned previously, the increased sensitivity to dust requires special care during processing. In cases where a minimal level of dirt and dust particles cannot be guaranteed, a suitable cleaning solution must be applied to the surface after the soldering of components.

5) SSC suggests using isopropyl alcohol for cleaning. In case other solvents are used, it must be assured that these solvents do not dissolve the package or resin. Ultrasonic cleaning is not recommended. Ultrasonic cleaning may cause damage to the LED.

6) Please do not mold this product into another resin (epoxy, urethane, etc) and do not handle this product with acid or sulfur material in sealed space.